



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-321
Job Sheet 179197



Part No: D412-702-321

Job Qty: 1 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG ICA-412-702 REV.6 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Small Fab-3	21	JUN 15 2018
100	Small Fab	1 pcs	6/15/18	6/15/18	0.00	0.20	Small Fab-6	38	DAG
110	QC	1 pcs	6/15/18	6/15/18	0.00	0.00	QC5	38	DAG
120	Packaging	1 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-2	21	JUN 19 2018
130	QC21-FG	1 Ea	6/15/18	6/15/18	0.00	0.00	QC21	21	18 06 19

Part Op 100 - Assemble as per dwg ICA D412-702 p.49

Descriptions: 120 - Identify with P/N & CHG# and pack for shipping as per PPP D412-702-321 CHG001 Location: 21

Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-3	Bracket	1 Ea (1 ea)	90-Start up Operation	F147609
D4088-043	Shoulder Harness	1 Ea (1 ea)	90-Start up Operation	5073689
MS21042L3	Nut	4 Ea (4 ea)	90-Start up Operation	5078167
MS24694-S50	Screw	4 Ea (4 ea)	90-Start up Operation	5079113
NAS1149D0332J	Washer	4 Ea (4 ea)	90-Start up Operation	5035396

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3570-3	1	6	0
	D4088-043	1	15	0
	MS21042L3	4	1,637	0
	MS24694-S50	4	436	0
	NAS1149D0332J	4	1,810	0

Part Specifications

Specifications could not be found.

Plex 6/14/18 1:02 PM Dart.lajeunesse.marie

3913

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐			
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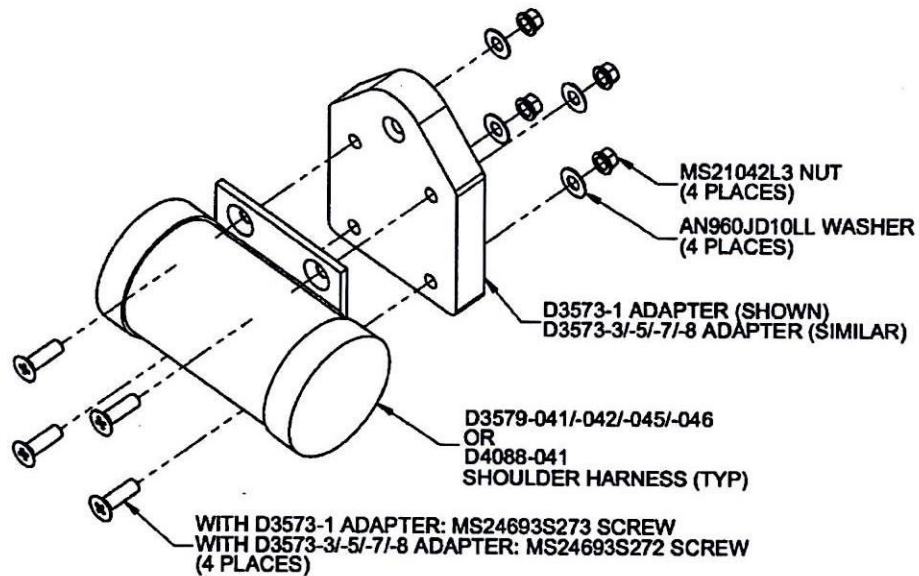
Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition

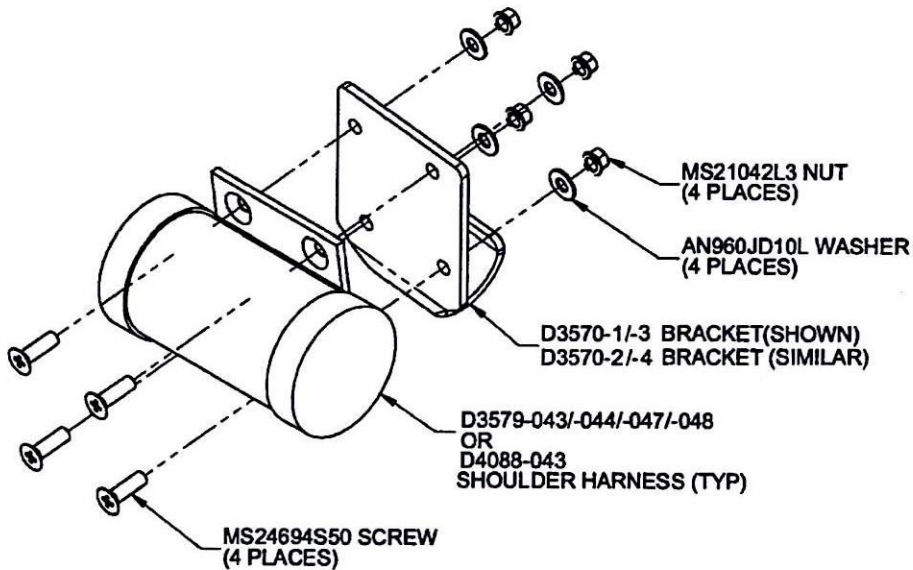
ed By _____
 Supervisor
 ification
 Coordinator
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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

Container No: S081600
 Part: D412-702-321
 Job No: 179197
 Serial No/Batch: S081600
 Revision: 6
 Inspector:
 Exp Date:
 Instructions:
 Date: 06/15/18

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power ☐ Bending ☐ Set-up ☐ Folio/i ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong ☐ Cuffs ☐ Contamination ☐ Out of S ☐ Crushing ☐ Countersink ☐ Off-set ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐	
OTHER : _____			



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-
307/-309/-315/-317 HARNESS ASSEMBLIES**



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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